1. NEW SUPPLIER
   New suppliers of this part are required to perform a first article inspection.
   The first article shall consist of 3 parts inspected for all drawing characteristics
   and verification of all drawing notes.
   The first article parts & report shall be submitted to ATK for review.
   If the first article contains no out of tolerance conditions, material or process
   issues, the parts & report may be shipped with the first production lot of parts.
   The first article parts and report must be clearly identified.

2. PREVIOUS SUPPLIER CHANGES HAVE OCCURED
   If there has been a drawing change since the last manufacturing cycle, a Pilot Lot
   inspection must be performed. The Pilot Lot shall consist of three parts (If
   molded, three from each cavity) inspected for the changed features only.
   If the pilot lot contains no out of tolerance conditions, the parts & report may be
   shipped with the first production lot of parts.
   The pilot lot parts and report must be clearly identified.

3. PREVIOUS SUPPLIER NO CHANGES HAVE OCCURED
   If the supplier has previously manufactured this part for ATK and there have been
   no dimensional, material or process changes since the last manufacturing cycle,
   the Pilot Lot/First Article is not required.