Items on this order contain Key Characteristics that are noted with a flag symbol that contains the word "KEY" inside the symbol. The KEY symbol may be on the drawing or in referenced specifications. Key Characteristics are defined as features of a material or part whose variation has significant influence on product fit, performance, service life, or manufacturability. The supplier shall incorporate a process by which all designated Key Characteristics are 100% inspected with the actual result recorded and tracked on a Statistical Control Chart that depicts variation in the feature. The Statistical Control Chart shall maintain all previous inspection results for the Key Characteristic starting with the first item delivered with this requirement in order to calculate upper and lower control limits and identify trends in the manufacturing process for each Key Characteristic. The Statistical Control Chart for each Key Characteristic noted shall include upper and lower control limits and the upper and lower design tolerance points (if provided) for the Key Characteristic being charted. The Statistical Control Chart shall be updated with the information obtained from the lot of items being delivered and a copy of the chart is to be included in each shipment.